Basic Information

. Place of Origin: Shanghai YIKU . Brand Name: 1TY0224 Model Number: Minimum Order Quantity: 1 piece • Price: negotiable Packaging Details: box . Delivery Time: 2-3 weeks • Payment Terms: L/C, T/T • Supply Ability: 10 units/month



Product Specification

Name: Main Shaft Model: 1TY0224 42CrMo-5 Material: 350kg • Weight: . Total Length: 1537mm

Applicable To: 180N2 Bearing Box • Highlight: TIT axial fan components,

axial fan components fan spindle, Fan Spindle Rust Resistance

Our Product Introduction

Product Description

H180N2 Bearing box spindle, fan spindle

- 1.材料需作如下
- (1)同冶取 作化学成分析
- (2)同冶 炉同 理取2%,但不少于 套 作机械性能 (σb,σs,δ,Ψ)
- (3)同治 炉同 理取2%,但不少于二套 作冲 (αk)
- (4) 一件 定硬度(HB)
- 2.材料 后,机械性能
- $(1)\sigma b=700 \text{ N/mm2/}$
- (2) \sigmas=500 N/mm2/
- $(3)\delta 5=15\%$
- $(4)\Psi = 45 \%$
- $(5)\alpha k=58Nm/cm2/$
- (6)HB=230~260
- 3.零件需按JB/T1581-85作超声波
- 4. 修
- 1) 主 有裂,必 更.
- 2) 主 径磨 或拉 重,必 要修.

Technical requirement

- 1. The material shall be tested as follows
- (1) Chemical composition analysis of samples taken with smelting
- (2) 2% of the same continuous heat treatment with the smelting furnace, but not less than two sets of samples for mechanical properties tests $(\sigma b, \sigma s, \delta, \Psi)$
- (3) Take 2% of the same continuous heat treatment with the smelting furnace, but not less than two sets of samples for impact test (ak)
- (4) Determine the hardness of each piece (HB)
- 2. Material after tempering, mechanical properties
- (1) σb=700 N/mm2/
- (2) σs=500 N/mm2/
- (3) $\delta 5 = 15\%$
- (4) $\Psi = 45\%$
- (5) alpha k = 58 nm/cm2
- (6) HB=230~260
- 3. Parts shall be ultrasonic inspected according to JB/T1581-85
- 4. Found during maintenance:
- 1) The spindle has cracks and must be replaced.
- 2) The main shaft diameter is seriously worn or pulled and must be repaired.

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